

18

DART AEROSPACE LTD		Work Order:	20566
Description: Saddle Kit		Part Number:	K10003
		Qty:	12
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller		04.03.24	12																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 For D205-634-011 & D204-635-011 NK 16 kg		01.04.16	12																																																																																
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>24✓</td> <td>D2570</td> <td>Bushing</td> <td>B20312B/B20312A</td> </tr> <tr> <td>1</td> <td>D2571</td> <td>Saddle</td> <td>B20567</td> </tr> <tr> <td>1</td> <td>D2572</td> <td>Saddle</td> <td>B20567</td> </tr> <tr> <td>1✓</td> <td>D2573</td> <td>Saddle</td> <td>B20411/B20314</td> </tr> <tr> <td>1✓</td> <td>D2574</td> <td>Saddle</td> <td>B20411/B20316</td> </tr> <tr> <td>1✓</td> <td>D2736-1</td> <td>Bracket</td> <td>B18166</td> </tr> <tr> <td>1✓</td> <td>D2736-3</td> <td>Bracket</td> <td>B1904B</td> </tr> <tr> <td>4✓</td> <td>D2747</td> <td>Socket Head Set Screw</td> <td>B8633</td> </tr> <tr> <td>2✓</td> <td>D2876</td> <td>Spacer</td> <td>B19828</td> </tr> <tr> <td>2✓</td> <td>D2877</td> <td>Spacer</td> <td>B19369</td> </tr> <tr> <td>1✓</td> <td>D2968-041</td> <td>Tow Ring</td> <td>B19936/B20229</td> </tr> <tr> <td>16✓</td> <td>AN4-6A</td> <td>Bolt</td> <td>m13943</td> </tr> <tr> <td>4✓</td> <td>AN4-46A</td> <td>Bolt</td> <td>m14013</td> </tr> <tr> <td>8✓</td> <td>AN4-51A</td> <td>Bolt</td> <td>m14041/m14045/m14491</td> </tr> <tr> <td>8✓</td> <td>AN6-12A</td> <td>Bolt</td> <td>m14041/m14764</td> </tr> <tr> <td>32✓</td> <td>AN960JD416</td> <td>Washer</td> <td>m14312</td> </tr> <tr> <td>8✓</td> <td>AN960JD616</td> <td>Washer</td> <td>m13658</td> </tr> <tr> <td>1✓</td> <td>AN970-4</td> <td>Washer</td> <td>m14393</td> </tr> <tr> <td>29✓</td> <td>MS21042L4✓</td> <td>Nut (or MS21042-4)</td> <td>m14149</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	24✓	D2570	Bushing	B20312B/B20312A	1	D2571	Saddle	B20567	1	D2572	Saddle	B20567	1✓	D2573	Saddle	B20411/B20314	1✓	D2574	Saddle	B20411/B20316	1✓	D2736-1	Bracket	B18166	1✓	D2736-3	Bracket	B1904B	4✓	D2747	Socket Head Set Screw	B8633	2✓	D2876	Spacer	B19828	2✓	D2877	Spacer	B19369	1✓	D2968-041	Tow Ring	B19936/B20229	16✓	AN4-6A	Bolt	m13943	4✓	AN4-46A	Bolt	m14013	8✓	AN4-51A	Bolt	m14041/m14045/m14491	8✓	AN6-12A	Bolt	m14041/m14764	32✓	AN960JD416	Washer	m14312	8✓	AN960JD616	Washer	m13658	1✓	AN970-4	Washer	m14393	29✓	MS21042L4✓	Nut (or MS21042-4)	m14149			
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4	QC4	Inspect 100% kit for completeness on the W/O	C2	04/06/15	12																																																																																
5	PK	Pack per PPP K10003	C2	04/06/15	12																																																																																
6	AC	Cost / part: 493.49	S4C	04-06-16	12																																																																																
7	DC	Close W/O 499.37 Inspection Level 21		04.06.17	12																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
23.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 23, 2004
10:58 am

Work Order No	: 0020566	Department Code:	
Project Name	: *K10003	Burden Flags	: NNNNNNNN
Project For	: WK418	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 12	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 03-23-04		
Est Finish Date	: 04-28-04	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	:

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00